

Mercasol 5 Spray

Stone chip protection

General

Mercasol 5 spray is a solvent borne, heavy wear resistant coating product, based on resin and fillers which provide stone chip protection during a long period of time.

Mercasol 5 spray can be painted over with most of the paint systems in the market. In case of doubts regarding compatibility, it is advised to perform a test before applying on the vehicle.

Range of application

Mercasol 5 spray is a wear resistant vehicle stone chip protection intended for private customers and smaller workshops. It is applied on exposed parts of the vehicle, such as sill boxes, fender edges, front and rear panels, in order to prevent stone chips causing damage and corrosion.

Instructions for use

Surfaces to be treated shall be dry and free from rust, dirt, salt and oil. Bare metal should be coated with primer before the application of **Mercasol 5 spray**. Painted surfaces should be sanded and cleaned before applying **Mercasol 5 spray**. Avoid applying on plastics. The product shall be applied indoors at temperatures between +15 and +25 °C (59-77 °F).

Mercasol 5 spray is applied with appended nozzles. Shake the can vigorously for one minute before using and at intervals during application. Apply approx. 350µm wet layer, which gives approx. 100 µm dry layer.

When applying with spray can, two layers can be necessary in order to reach recommended dry film thickness due to lower dry content.

Staining and overspray are cleaned with aromatic naphtha. Dried staining can be hard to remove.

Drying times are depending on temperature and humidity. At +23 °C (73 °F) and 50 %RH,

Mercasol 5 spray can be painted over after 20 min. For complete drying of the whole layer, minimum 12 hours are required before **Mercasol 5 spray** is exposed to physical wear.

Package

44100096 / 600 ml spray (10 pcs / pack.)

Technical data

Color:	Black
Consistency:	Liquid
Type of film:	Polymer
Density at 20 °C:	950 ± 20 kg/m ³
Dry content:	Approx. 25 %
Film thickness:	Approx. 350 µm wet layer
Removal with:	Aromatic Naphtha
Application temperature:	15 – 35 °C (59-77 °F)
Material consumption:	0.4 liter/m ²
Shelf life:	36 months
Storage temperature:	5 – 35 °C

For further information we recommend the safety data sheet or instruction on package

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Auson AB, Kungsbacka,
Sweden
T: +46 (0)300-56 20 00
www.auson.se

These informations are for guidance only and are given without obligation. If there is any confusion we recommend that you do your own tests and ask for advice in writing from us.

